

ABSTRACT

A thin-strip casting device (1) assures across the entire selected range of the width an about constant production of thin-strip (12) without requiring artificially extended charging times of the steel plant installed upstream. A multitude of interchangeable pairs of casting rollers (2) having different casting roller diameters "D" depending on the strip width "B" to be cast, are associated with the thin-strip casting device (1).

(FIG. 2b)